



# Company Information Sheet



## Vehicle Production

## Engine Manufacturing

### Location:

Burnaston, Derby  
Derbyshire DE1 9TA

Deeside Industrial Park  
Flintshire, North Wales, CH5 2TW

### Main Switchboard

01332 282121

01244 282121

### Site Detail:

580 acres/2.35 million m<sup>2</sup>

115 acres/0.48 million m<sup>2</sup>

### Investment in both plants:



**£2.75 billion**



### Start of Production:

16<sup>th</sup> December 1992

8<sup>th</sup> September 1992

### Product:

Corolla Hatchback  
Corolla Touring Sports

VVTI-L petrol engines  
1.6L, 1.8L & 1.8L Hybrid engines

### Manufacturing Processes:

Pressing of Body Panels  
Welding  
Paint  
Plastic moulding  
Assembly

Aluminium Casting  
Machining  
Assembly  
Testing



### 2020 Production Volumes:

Total: 120,500  
Corolla Hybrid: 114,507  
Corolla: 5,993

Total: 245,118

### Employees:

2554

557

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